



SIL94BA-990SAL

Dual Purpose Resin

Technical Data Sheet

SIL94BA-990SAL is an unsaturated polyester resin pre-promoted for room temperature cure with MEK Peroxide. It contains styrene and air releasing agents. This resin is designed for synthetic marble/onyx dual-purpose applications.

SIL94BA-990SAL is a slower gel time version of SIL94BA-990AL.

TYPICAL RESIN PROPERTIES @ 77°F	RESULTS
Brookfield Viscosity @ 20 rpm	900 – 1200
Brookfield Spindle No. (RV)	3
Catalyst % DDM-9	1.00
Gel Time min:sec	15:00 – 20:00
Gel to Peak min:sec	10:00 – 20:00
Peak Exotherm °F (°C)	240 – 280 (115 – 138)
Solids %	65.5 – 68.5

All specifications and properties specified above are approximate. Specifications and properties of material delivered may vary slightly from those given above. Interplastic Corporation makes no representations of fact regarding the material except those specified above. No person has any authority to bind Interplastic Corporation to any representation except those specified above. Final determination of the suitability of the material for the use contemplated is the sole responsibility of the Buyer. The Thermoset Resins Division's technical sales representatives will assist in developing procedures to fit individual requirements.

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Revised: 07/14