



**MIRACLE GLOSS™ M0811V3**  
Maximum Mold Release Wax

**Overview:**

**M0811V3 Maximum Mold Release Wax** is a costly blend of imported waxes specially formulated to provide the maximum number of releases per application. **M0811V3** is formulated to provide the applicator the easiest to use wipe on and wipe off experience allowing the optimum thickness of wax on the mold surface. **M0811V3** does not appear to haze and can be wiped off 1-10 minutes after application.

**Advantages:**

- Easiest to apply and remove paste wax on the market.
- Creates a durable wax surface.
- Remains intact for multiple pulls.
- Ships as Non-Dangerous Goods.

**Direction for Use:**

1. Mold surfaces should be cleaned to remove any previous waxes, sealers, compounds or other surface contaminants. A mild polish may be required to remove any previous semi-permanent sealers or release agents. Afterwards use **MG380 Mold Cleaner**.
2. For best results, use an applicator sponge to apply and a micro fiber towel to wipe off.
3. For new molds or plugs apply three (3) to six (6) coats of **M0811V3**. **M0811V3** does not appear to haze and can be wiped off with a micro fiber towel 1-10 minutes after application.
4. Allow 15-30 minutes between applications/coats.
5. If **M0811V3** is being used on a new mold or plug, it is recommended that PVA be used over **M0811V3** for the first one (1) or two (2) molding cycles.
6. After the first two (2) molding cycles, apply one (1) more coat of **M0811V3**. Under optimal conditions it is now possible to achieve multiple releases before a new application of **M0811V3** is required.

**Precautions**

Keep away from heat, sparks, open flames, and hot surfaces. No Smoking. Ground or bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents or container in accordance with applicable local regulations. **KEEP OUT OF REACH OF CHILDREN.**

**First Aid:**

If Inhaled: Remove person to fresh air and keep comfortable for breathing. If on skin: Wash with plenty of soap and water. If on skin: irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. Call a Poison Center or physician if you feel unwell. Emergency Ph: +1 (703) 741-5970 (CHEMTREC) • (800) 424-9300 in the US.

**Storage and Handling:**

Reseal the lid after each use. Store in a cool, dry place. Use in a well-ventilated area. Consult SDS prior to use. Shelf life is 36 months from date of manufacture.

**Packaging:**

**M0811V3** is available in 311 gram cans, 12 cans per case:  
• **M0811V3** Part # M0811V3CSXX1

**Technical Assistance**

Call: 800-227-5538 or 1 (717) 786-7355  
Email: CustomerService@StonerMolding.com  
Visit: StonerMolding.com

**NO RISK GUARANTEE.** Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.

