



TCC-5220 A/B
FAST PATCH PASTE
FOR PP-1052
PATTERN PLANK®

PRODUCT BULLETIN



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DESCRIPTION:

Fast Patch Paste **TCC-5220 A/B** is a two-part system designed to quickly make repairs or modifications to the PP-1052 Pattern Plank®. This material is available in convenient self-mixing cartridges for ease of use. A dispensing gun must be used to dispense this material. Patch Paste TCC-5220 A/B will cure rapidly and can be machined or sanded in approximately 15 - 20 minutes.

TYPICAL HANDLING CHARACTERISTICS @ 77°F (25°C)

Mix Ratio (by weight or volume)	Resin TCC-5220A.....	100 parts
.....	Hardener TCC-5220B.....	100 parts
Pot Life (50 gram mass)		3 minutes
Hardness.....		80 - 85 Shore D
Viscosity	Resin TCC-5220A.....	26,000 cps
.....	Hardener TCC-5220B.....	20,000 cps
.....	Mixed Viscosity	Paste
Specific Gravity		1.03g/cc
Color.....	Resin TCC-5220A.....	Brown
.....	Hardener TCC-5220B.....	Red
.....	Mixed Color.....	Red
Machinability.....		Good
Time to Machine or Sand (depending on temperature)		15 - 20 minutes
Shelf Life (in original unopened containers)	TCC-5220A/TCC-5220B	2 years

Standard Size Available: 50ml cartridge

SANITARY PRECAUTIONS:

Do not take internally. Avoid prolonged breathing of vapors. Work in a well-ventilated area. Avoid skin contact. Protective gloves should be worn. If contact occurs: wash skin with soap and water. Avoid eye contact. If contact occurs: rinse well with water for 15 minutes, contact physician.

STORAGE AND HANDLING:

To avoid moisture contamination, with each new nozzle purge small amount of material. Store at room temperature.

TCC-5220 Tech/Revised 1/30/15
 Supersedes 6/20/14

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